Bulwark	g Calculation								
	Embodied Carb	on Mid-level C	alculation						
Date:			17/12/2024]				
Assessor/Organ Contact:	isation:		oane Lighting kestoanelighting	<u>g.com</u>]				
Embodied Carbo	on Results with 'N	Mid-Level TM65	Calculation' Me	ethod Total	4.95 km CC	0.0			
Through Life (25	5 year) Embodied	d Carbon (kgC	()_e)		4.85 kg CC	20			
	First Build				Repair				
4.81									
1 2 3	4 5 6	6 7 8	9 10 1	1 12 13	14 15 1	6 17 18	19 20 21	22 23 2	24 25
25 year product	life								
Product Inform								Lumina	
	own for at least 9		luct weight. Bre	akdown				0.201	0%
	placed as part of ption of the facto		roduct					0.044 kg 3.49 k	
	Energy consumption of the factory per unit of product Location of Manufacture								nburgh, City Kingdom
Product Comple	xity							Catego	
100%				Materials by 9	% of Product	Weight			
90%									
80%									
70%									
60%									
50%									
40%									
30%			23.28%			31.11%	26.92%		
20%	13.14%		_3.2070						
10%	10.1470							3.42%	
	Conser	0.55% Glass	Plastics	0.10%	0.90% Rubber	Stainless at	Stool (gamara'	Nickel	0.60%
	Copper	GIGSS	Plastics (general)	Printed circuit board mixed mounted	Rubber	Stanness steel	Steel (general or galvanised)	INICKEI	PMMA (acrylic, plexiglass)

STOANE LIGHTING

EQUIPMENT DESIGN + MANUFACTURE

TM65.2 Lighting Calculation: Luminaire

Bulwark

CIBSE TM65 Embodied Carbon Mid-level Calculation

Embodied Carbon Results Breakdown (kg CO ₂ e)	
A1: Material Extraction	0.817
A2: Transport	0.079
A3: Manufacturing	1.861
A4: Transport to Site	0.008
B3: Repair	0.034
C2: Transport	0.003
C3: Waste Processing	0.931
C4: Disposal	0.001
Embodied Carbon Results (kg CO ₂ e)	
A1-C4	3.73
A1-C4 with Buffer Factor	4.85
Assumptions	
A1: Material carbon coefficient source	TM65, Table 2.1; TM65.2 Table 9
C4 Percentage of product going to landfill(%)	55% - TM65 Table 4.14

This report was generated using the CIBSE TM65 Manufacturers form 'beta' version V1.3. Released in August 2023

Stoare Lighting are a UK based company. Files are generated for a 'standard' version of the fitting and may not include calculations for accessories or derivatives.

Only if LED drivers or Power supplies are integral will they be included in the calculation.

Repair embodied carbon is calcualted based on light source and control gear replacement once in the 25 year product life Regional variations of the TM65 methodology are being developed; please contact us if there is a requirement for a speific regional assessment where such a local addendum exists. For more inoformation please contact us via our website shown below.



This report was produced using the CIBSE documents; TM65 Embodied Carbon of MEP Products - June 2021 TM65.2 Lighting - August 2023

www.stoanelighting.com